



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5587-1
Job Sheet 198694



Part No: D5587-1

Job Qty: 9 pcs

Part Name: Stringer, LH Aft



Part Weight: 0 lbs

Job Created: 8/1/19

Due Date: 8/16/19

Type: Stock

Note: Dwg. D5587 Rev.A IPP Rev.A New issue 18/03/07 verified by:DP

Ship Via:

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter / Supplier	Lead Time	Sign-off
					Setup Hrs	Run Hrs			
100	Waterjet - Flow - 1	9 pcs		8/16/19	0.17	0.82	Waterjet - Flow		
123	Small Fab - Brake NC - B4B	9 pcs		8/16/19	0.25	1.50	Small Fab - Brake - 1 - B4B		DAS 30 9-89
							Small Fab - Brake - 2 - B4B		
							Small Fab - Brake - 3 - B4B		
125	QC 5	9 pcs		8/16/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		DAS 61 9-89
							QC 5 - 61		
							QC 5 - 81		
130	Outsource - 4 - Anodize	9 pcs		8/16/19			ATG001-VC	7	209-10-03
140	Packaging 2-1 - Receive - B4B	9 pcs		8/16/19	0.00	0.00	Packaging 2 - 1 - B4B		
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		

Plex 8/1/19 1:59 PM dart.lacelle.linde



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-6200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S202726



Part: D5587-1

Job No: 198694

Serial No/Batch: S202726

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Date: 11/05/19

NR NOV 05 2019

				Packaging 2 - 5 - B4B	
				Packaging 2 - 4 - B4B	
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
160 QC 6	9 pcs	8/16/19	0.00 0.00	QC 6 - 9	
				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	9 pcs	8/16/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	

DAS
84
9-89

57133

DAS
40
NOV 06 2020
9-89

					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
180 QC 21 - SA	9 pcs	8/16/19	0.00 0.00		QC 21 - SA - 21	CAS
					QC 21 - SA - 53	21
Part Op 100 - 1-Cut as per Dwg Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary						
Descriptions: 123 - (Bend/Assemble as per dwg)						
125 - (QC5- Inspect part completeness to step on W/O)						
130 - Issue P/O: <u>44676</u> 1- Anodize Black per MIL-A-8625, Type II, Class 2 as per Dwg. D5587 2- Prime Grey as per Dwg. Certification of Conformity is required.						
140 - (Receive & Inspect for Damage & Mat'l Certs), Certification of Conformity is required.						
160 - (QC6- All purchased or subcontracted products)						
170 - Identify as per dwg & Stock Location: _____						
180 - QC21- Final Inspection - Work Order Release						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M2024T3S.050	2024-T3 .050 Sheet	1.4400 sf (.16 ea)	100-Waterjet - Flow - 1			
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
100-Waterjet - Flow - 1	M2024T3S.050	1	71	0		
Part Specifications						
Specifications could not be found.						